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In the United States Patent and Trademark Office DT09 Rec'd PCT/PTO 22 DEC 2004

In re patent application of: Rainer Oehl, Roland Wilmer,  
Markus Berger and Klaus Binder

International Application No: PCT/DE 2003/001561 filed  
on May 14, 2003

Priority Claimed: German patent application 102 29 073.3  
filed on June 28, 2002

Title of Invention: Arrangement and Method for the Continuous  
Production of Tube-Shaped Structures  
Reinforced with Strengthening Support

Attorney Docket: 202-055

Preliminary Amendment

Commissioner for Patents and Trademarks  
P.O. Box 1450  
Alexandria, Virginia 22313-1450

Dear Sir:

Please amend the above-identified application as delineated  
below.

**Amendments to the Specification** begin on page 2 of this paper.

**Amendments to the Claims** are reflected in the listing of claims  
which begins on page 7 of this paper.

**Remarks** begin on page 13 of this paper.